



# Certificate

## OEKO-TEX® STANDARD 100

### SIOEN NV

is granted the OEKO-TEX® STANDARD 100 certification  
and the right to use the trademark.

#### SCOPE

Sustainable workwear – woven and knitted fabrics made of recycled polyester (post-consumer, made of PET bottles) and in blends with cotton, lyocell, polyester, viscose and elastane, with or without PU coating, laminated with or without TPE membrane (minimum 20% recycled material) and with or without recycled polyester (from PET bottles) knitted fabric (incl. fleece) – dyed (including high-vis colors) and finished – recycled total content more than 20% – including recycled polyester/recycled polyamide linings, polyamide fabrics with or without elastane/PU coating for knee protection – and accessories (silicone and dyed polyester labels, zippers, zip pullers, buttons, ribbons, cords, cuff tabs, transfer logo, reflecting tape and piping, sewing thread, hook and loop tape, elastics, buckles, seam tape) – produced with materials certified according to OEKO-TEX® STANDARD 100

#### PRODUCT CLASS

II (products with direct contact to skin) – Annex 4



STANDARD  
100

2303049  
Centexbel

**This certificate 2303049 is valid until 31.03.2025.**

#### SUPPORTING DOCUMENTS

- ✓ Test report : 471
- ✓ Declaration of conformity in accordance with EN ISO 17050-1 as required by OEKO-TEX®
- ✓ OEKO-TEX® Terms of Use (ToU)

Stijn Devaere  
Certification Officer

Further compliance information (REACH, SVHC, POP, GB18401 etc.) can be found on [oeko-tex.com/en/faq](https://www.oeko-tex.com/en/faq).

The certificate is based on the test methods and requirements of the OEKO-TEX® STANDARD 100 that were in force at the time of evaluation.

Zwijnaarde, 2024-02-07

